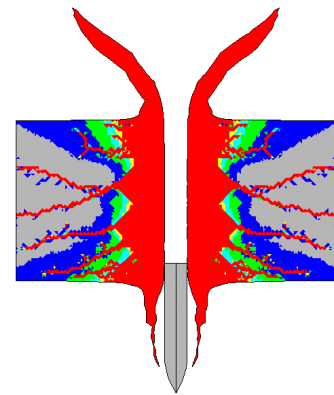


Modal Testing as an Aid in Assessing Penetration Mechanics

Patrick L. Walter

Endevco, San Juan
Capistrano, CA

TCU, Fort Worth, TX



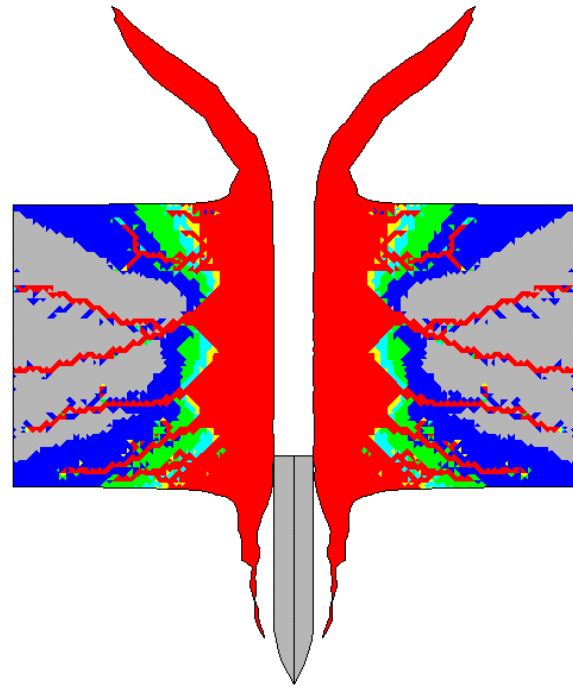


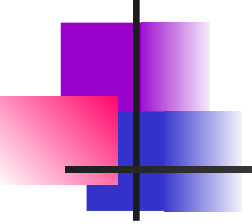
Goals

- Describe a gun-launched earth penetrator test
 - provide test details
 - review and analyze test results
 - draw conclusions concerning analytical/experimental process
- Support program theme
 - measurement system design
 - transducers, system checks, model verification, modal analysis, data filtering, data sampling,

Earth Penetrator Applications

- Deliver ordnance device
- Exploration of geological layer
- Measurement of sea ice thickness
- *Insitu* chemistry
- etc.





Specific Penetrator to be Field Tested

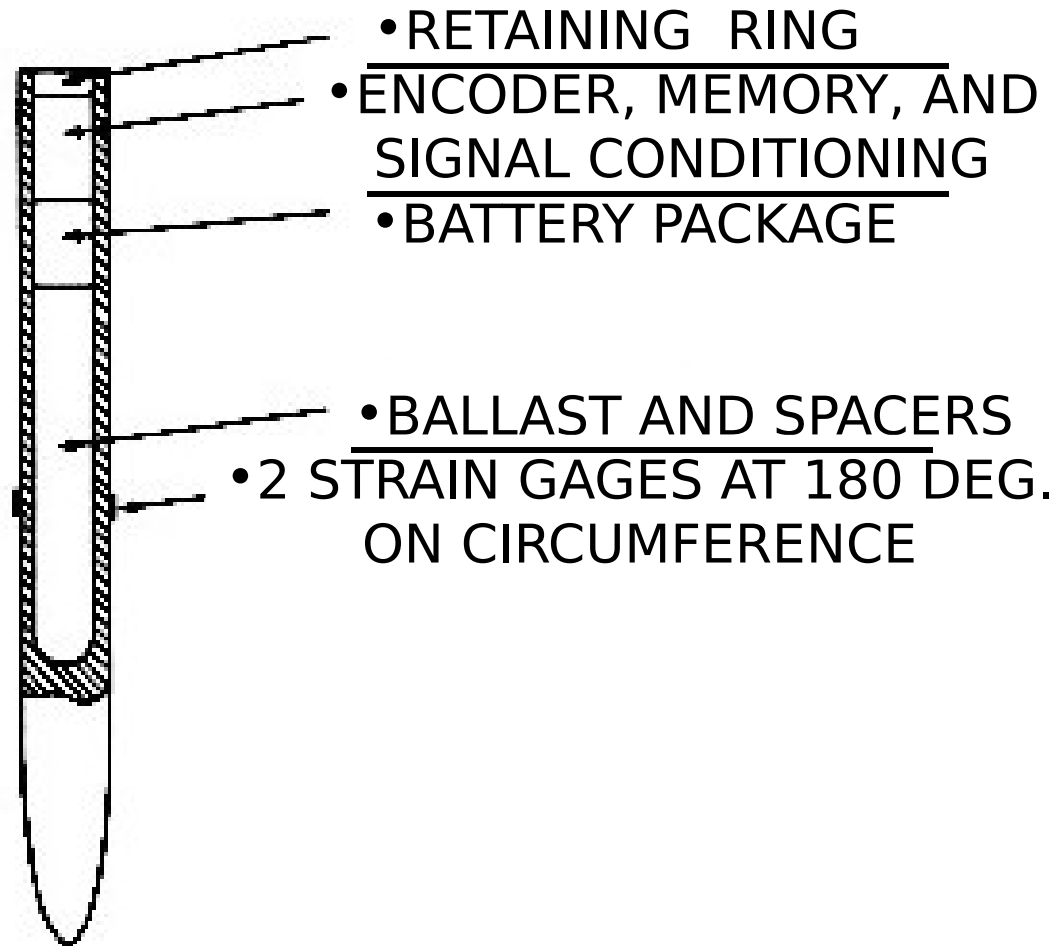
- length: 61.25"
- diameter: 6.125"
- wall thickness: 1.062"
- weight: 336 pounds
- c.g.: 28.05" from nose
- on board data recording system (accelerometer triggered)
 - resolution: *6 bits (1 part in 63)
 - Nyquist frequency: 11,300 Hz
 - two data channels
 - ◆ anti-alias filters designed



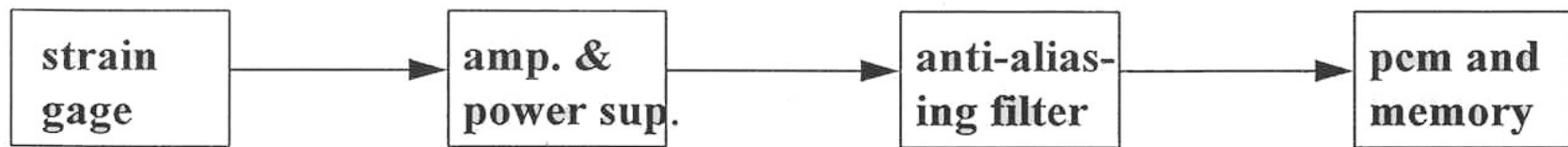
Specific Penetrator (con't)

- two data channels (con't)
 - ◆ Micro-Measurements WA 06-250BK-10C strain gages
(constantan material, 1/4" gage length, temperature compensated for steel, fully encapsulated, 1000 Ω resistance)
 - 180 degrees on circumference, 30" from nose
 - measure compression and bending strain calibrated +/- 6,000 $\mu\epsilon$ (corresponds to yield of penetrator steel case [D6 A-C normalized and

Specific Penetrator (con't)



Specific Penetrator (con't)



MM
WA 06-250BK-10C

+/- 6,000 microstrain
full scale
~ 211 microstrain/word

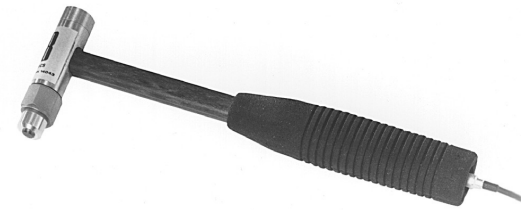
- 6dB at 4,200 Hz
24 dB/octave

~48,000 bits
~ 6 bits/word
~179 msec. window
dT/sample for 2
channel system =
.00004417 sec. =
11,300 Hz Nyquist
frequency

constantan
1,000 ohm
T. C. 6 ppm/deg F
.250" grid length
encapsulated in glass
fiber reinforced epoxy
phenolic resin

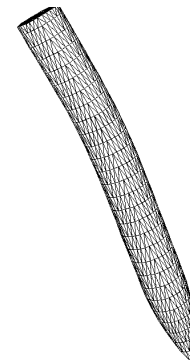
Experimental modal Analysis (review)

- Experimental modal analysis enables extraction of:
 - shape,
 - natural frequency, and
 - damping*for each vibratory mode of a structure*

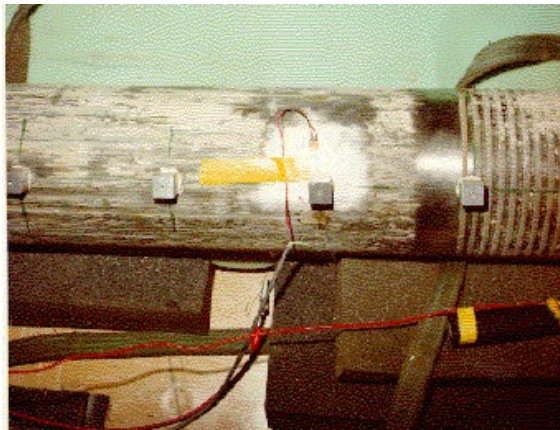


- Results of experimental modal analysis can be compared to FE codes such as:

- NASTRAN
- ANSYS
- ALGOR



Penetrator Experimental Modal Analysis Results Prior to Field Test



Accelerometer
Mounting
Locations



Penetrator tested with Hammer Input
Free-Free Boundaries



Instrumented
Penetrator

Sandia

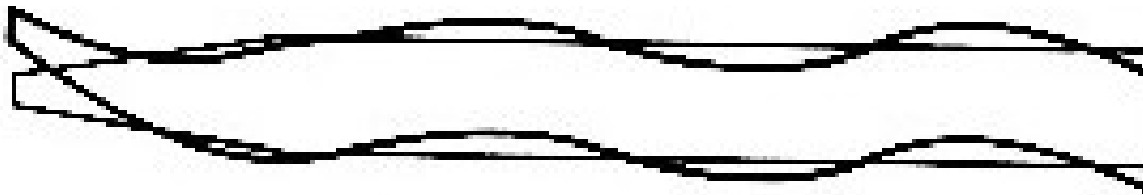
Penetrator Experimental Modal Analysis Results Prior to Field Test



Sandia

deterministic structure adds credibility

Penetrator Experimental Modal Analysis Results Prior to Field Test



Fourth Bending Mode - 2,713

H₇

Penetrator Natural Frequencies

Bending

392

976

1,764

2,713

3,464

4,368

Axial

1,712

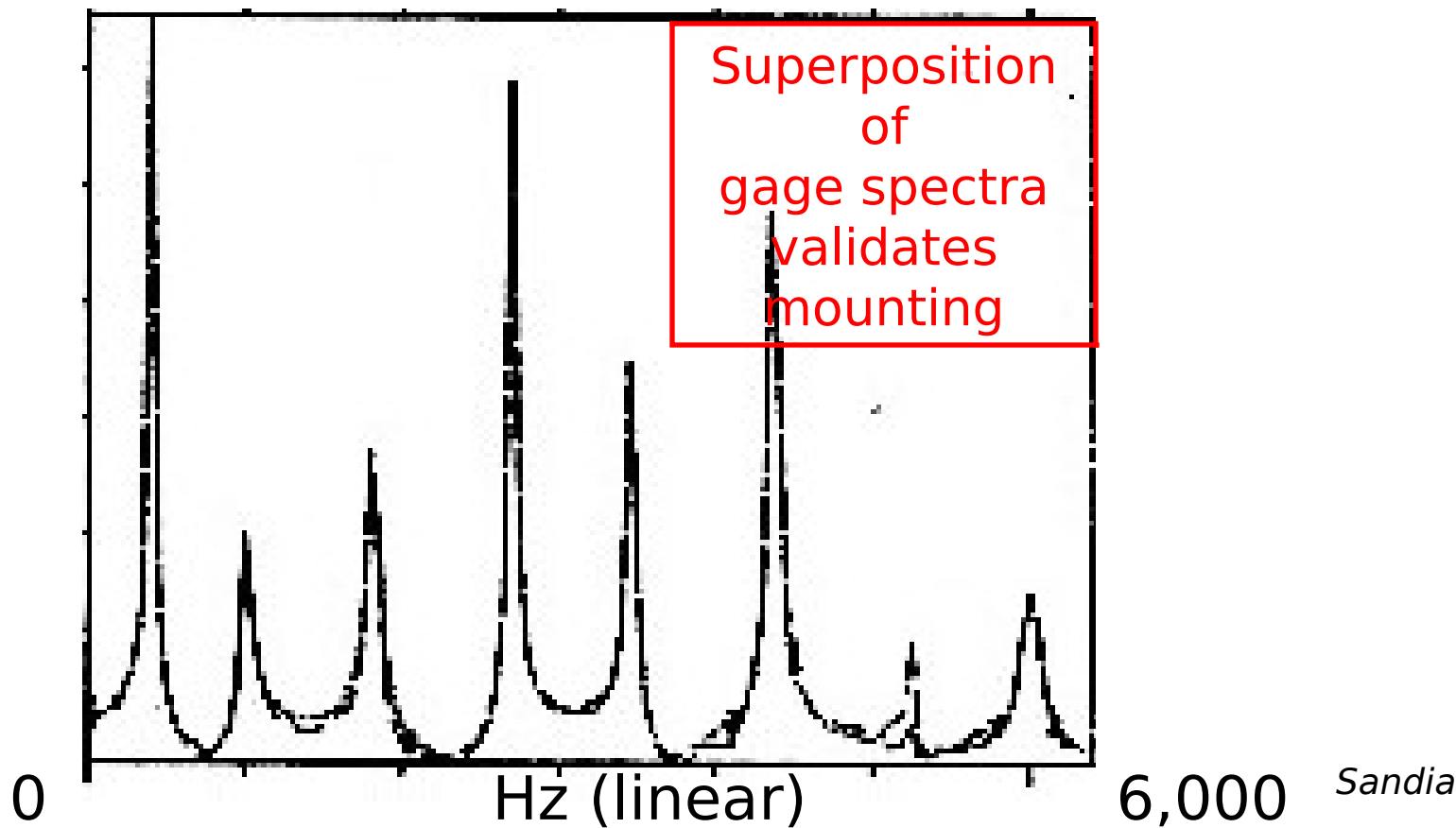
3,845

Agree with Analytical Model

Sandia

E

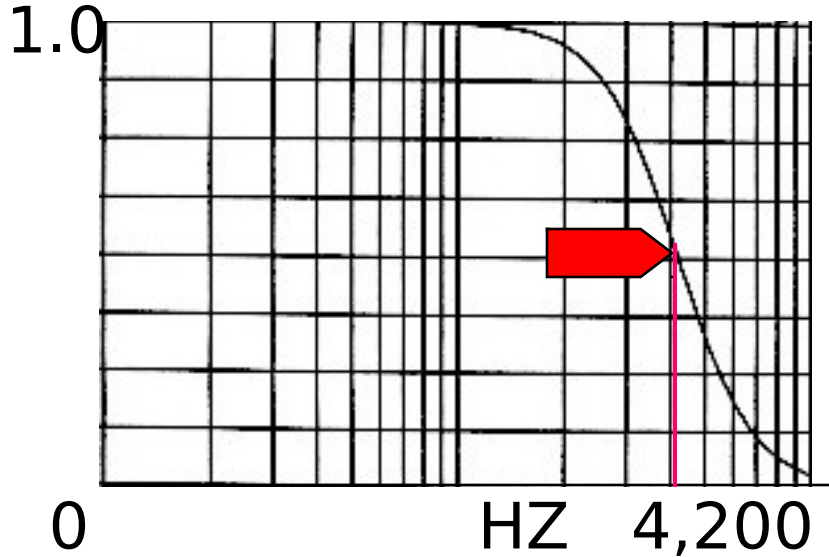
Strain gage Mounting Verification By Modal Test



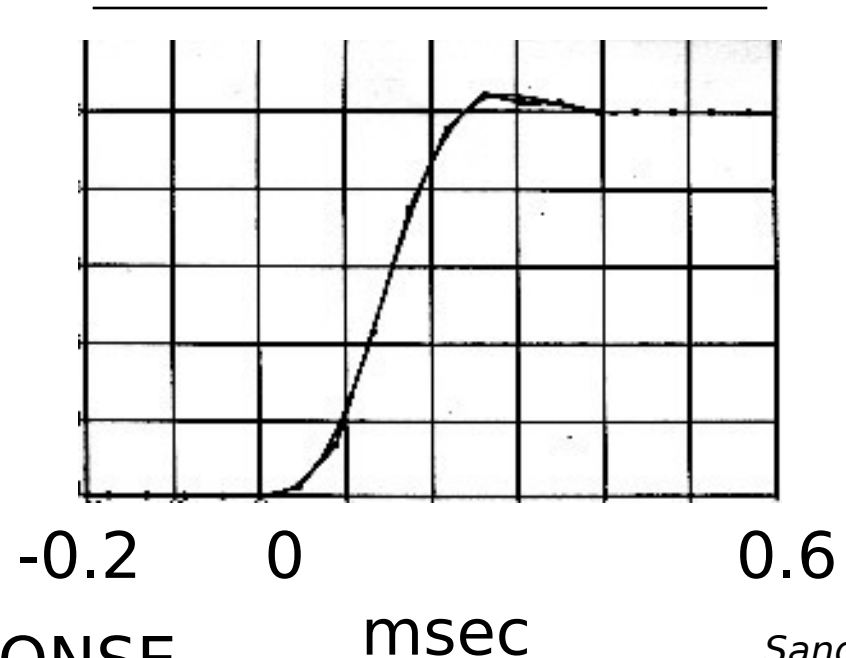
Field Data Recording System

Characterization/Verification

n

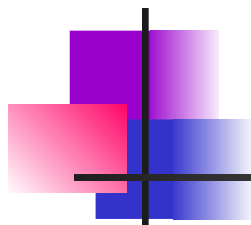


AMPLITUDE-FREQUENCY RESPONSE

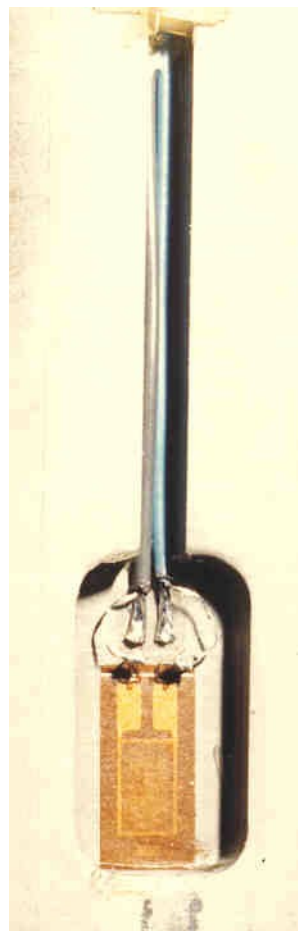


UNIT STEP RESPONSE
(bit resolution $2^{13}\mu\epsilon$)

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Penetrator Preparation



strain gage mounted
before encapsulation

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Penetrator Preparation



Sandia

Penetrator Preparation



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Test Time!!

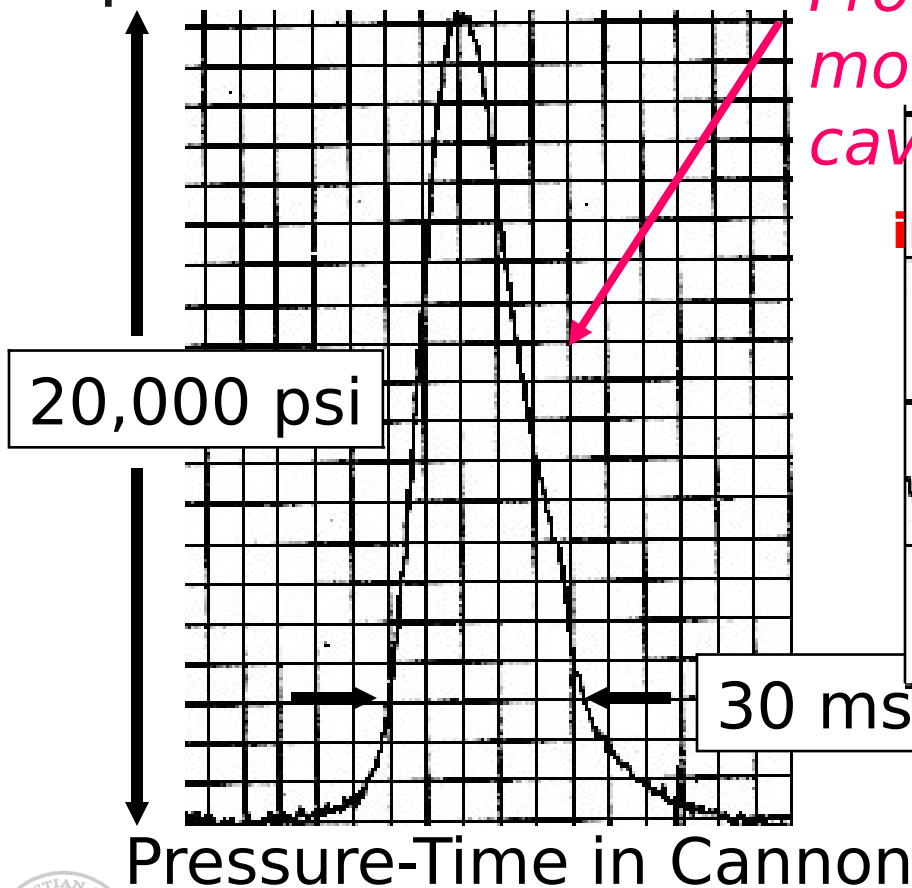


Davis Gun

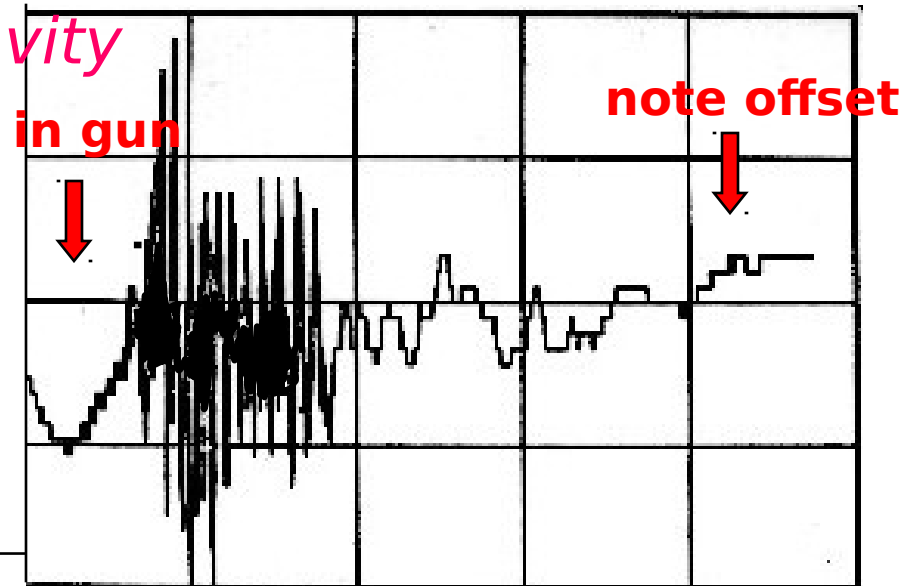
- recoilless Cannon
- 2 Deg to Vertical
- pressure data TM from barrel transducer
(Kistler 607A in grease filled cavity)
- 93' dry lake bed target penetration

Sandia

Data Analysis/Validation

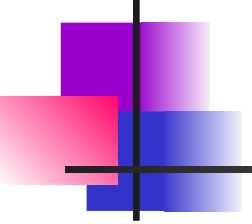


*From Kistler 607A recess
mounted in grease filled
cavity*



Data - one of the gages
vert +/- 4,000 $\mu\epsilon$ horiz 0-
150 msec

Sandia



Data Analysis/Validation (con't)

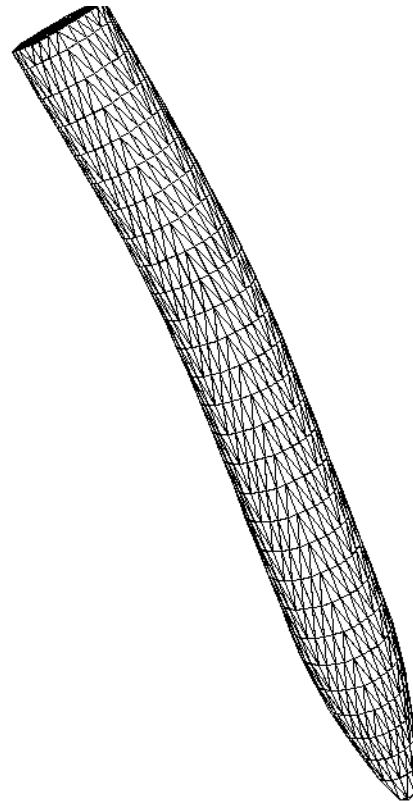
Calculation Consideration:

- from peak pressure in gun:
 - ◆ sabot area, yields peak force
- total mass penetrator
 - ◆ yields total peak acceleration
- penetrator characteristics:
 - ◆ cross section area
 - ◆ modulus of elasticity
 - ◆ mass in front of strain gage
 - ◆ enables calculation of $2,040_{\mu\epsilon}$ VS
 $2,000 - 2,213_{\mu\epsilon}$ (within bit resolution)

Sandia

Data Analysis/Validation (con't)

Data offset explanation:



Miners report that
penetrator springs
back when freed

Data Analysis/**Validation** (con't)

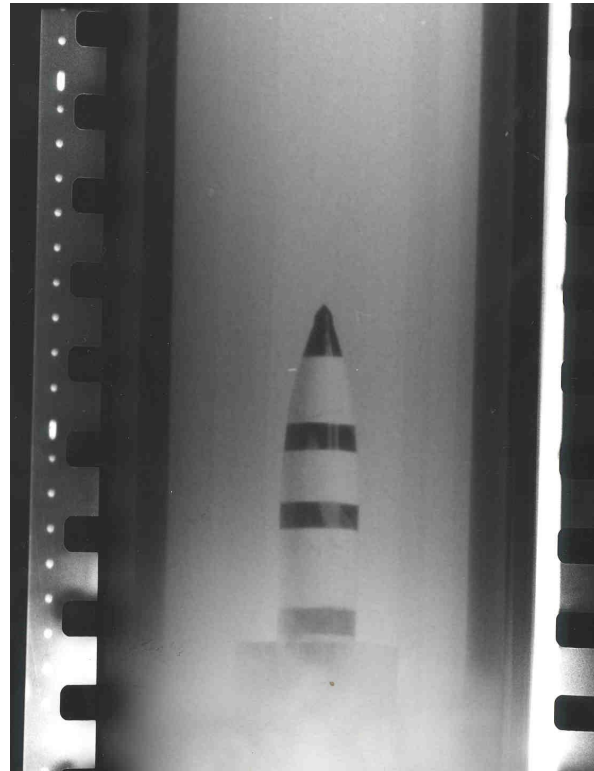
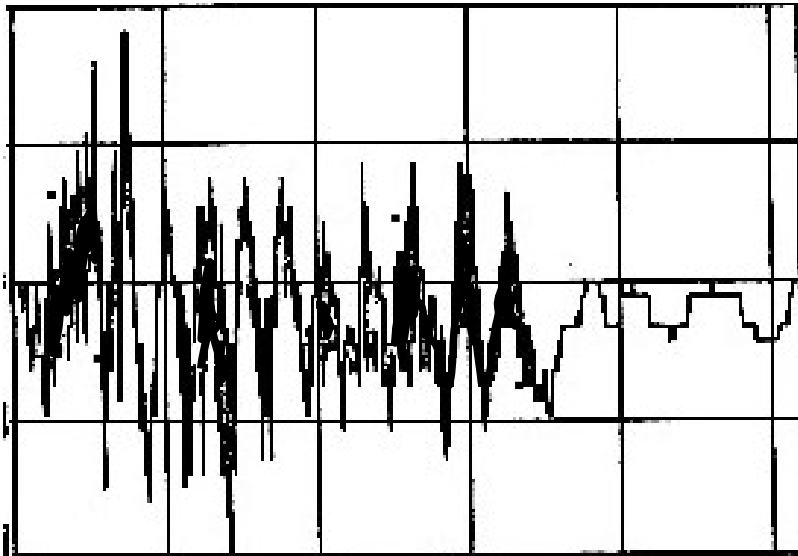


image motion also helps in diagnostics

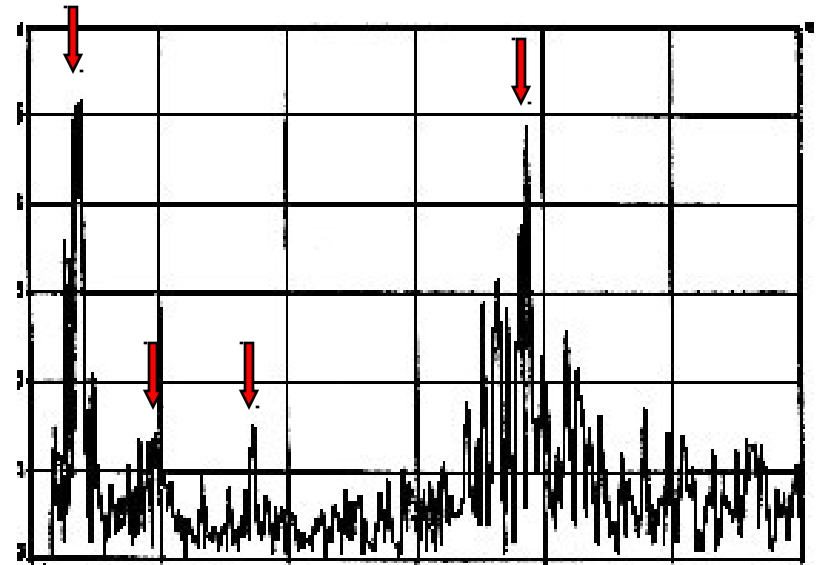
E

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Data Analysis/Validation (con't)



Data Time Expanded - one of the gag
vert +/- 4,000 $\mu\epsilon$ horiz 0-73 msec



Fourier transform of same
horiz 0-6,000 Hz
peaks at ~ 392, 976, 1712,
& 3845 Hz

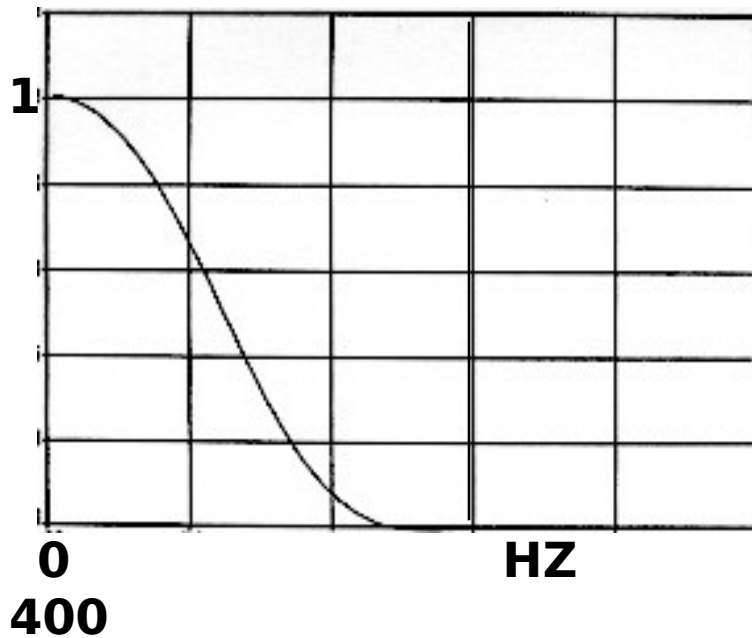
Validates modal test boundary conditions

E

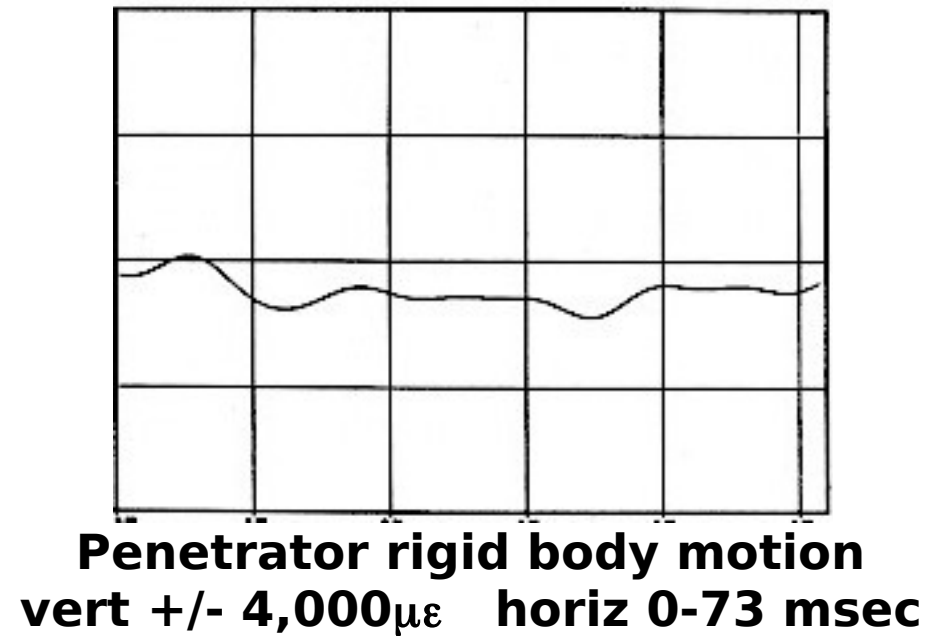
Sandia

Data Analysis/Validation (con't)

Sandia



Low pass filter preceding

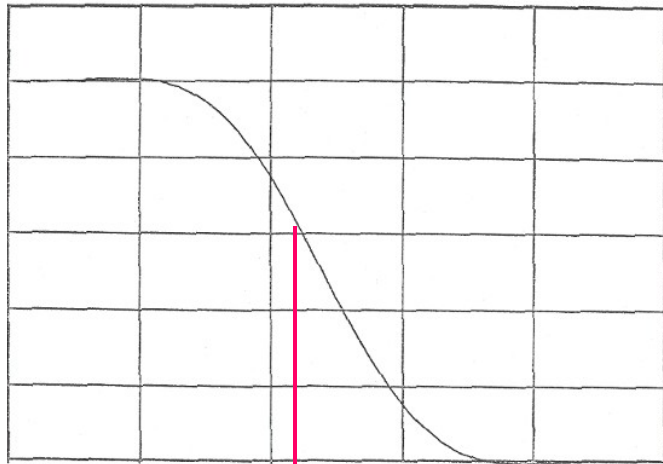


Calculate constant deceleration (assumption) required on penetrator to stop in 93'. Combine with E, cross section area & mass in front of age to calculate -300 $\mu\epsilon$. Note: within bit levels E

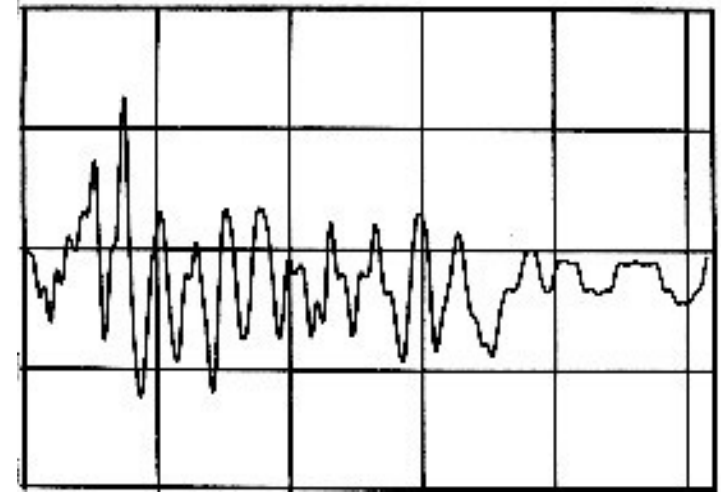
Data Analysis/Validation (con't)

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1.0



Low pass filter preceding data
(1,100 Hz - 3dB point)

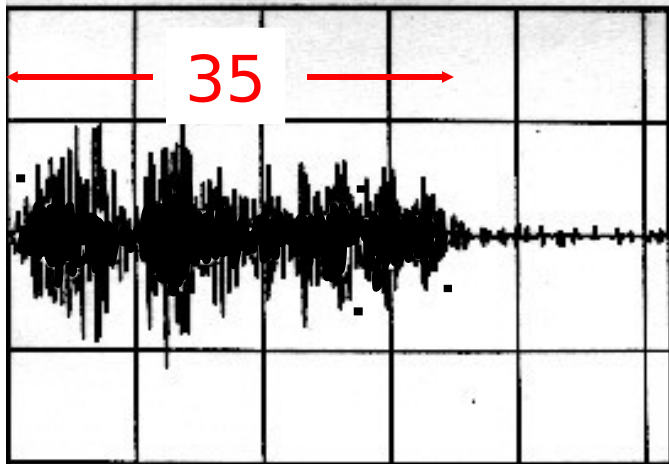


Penetrator bending motion
vert +/- 4,000 $\mu\epsilon$ horiz 0-73 msec

Zero phase shift filter enables waveform subtraction
(see next)

Data Analysis/Validation (con't)

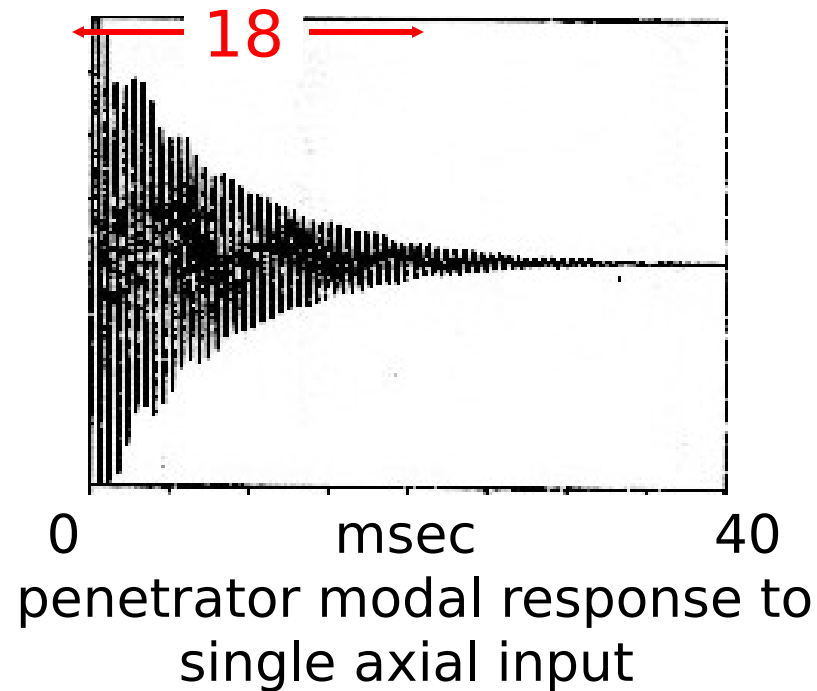
Sandia



penetrator high frequency
Axial motion

(subtracted from original data)

vert +/- 4,000 $\mu\epsilon$ horiz 0-73

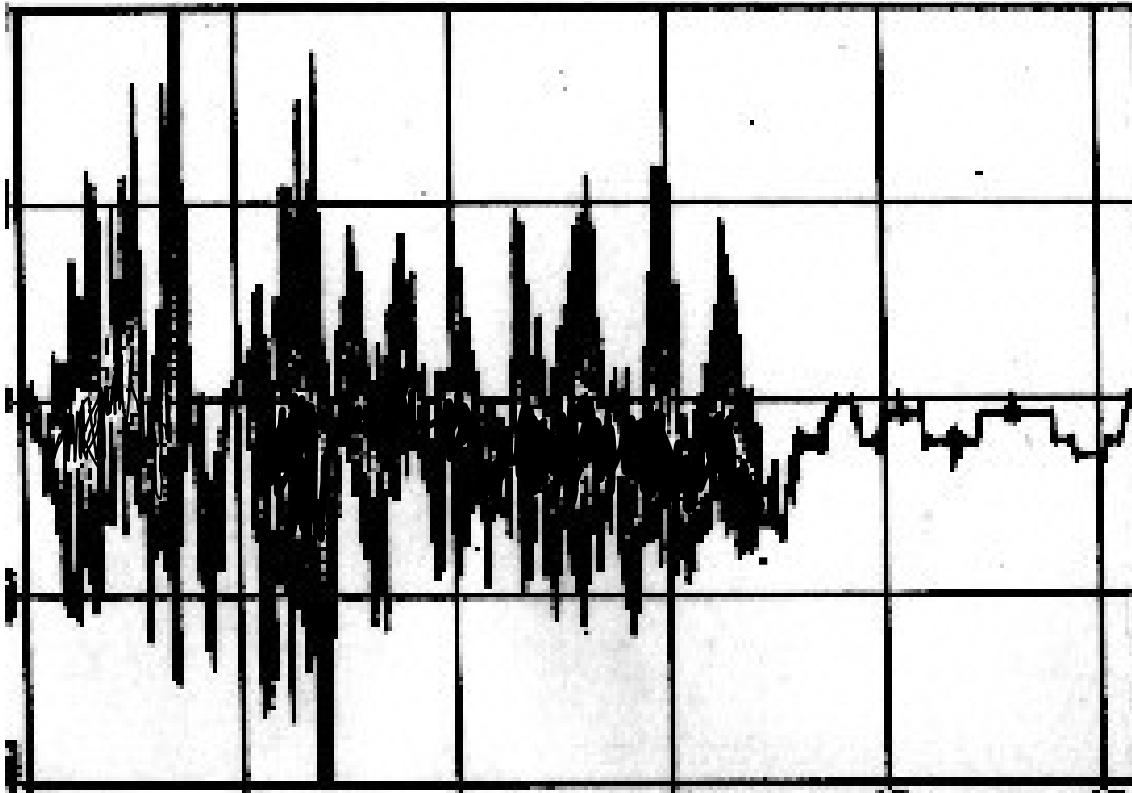


penetrator modal response to
single axial input

Conclusion: High frequency axial loading is occurring
ver

many body lengths of penetration.

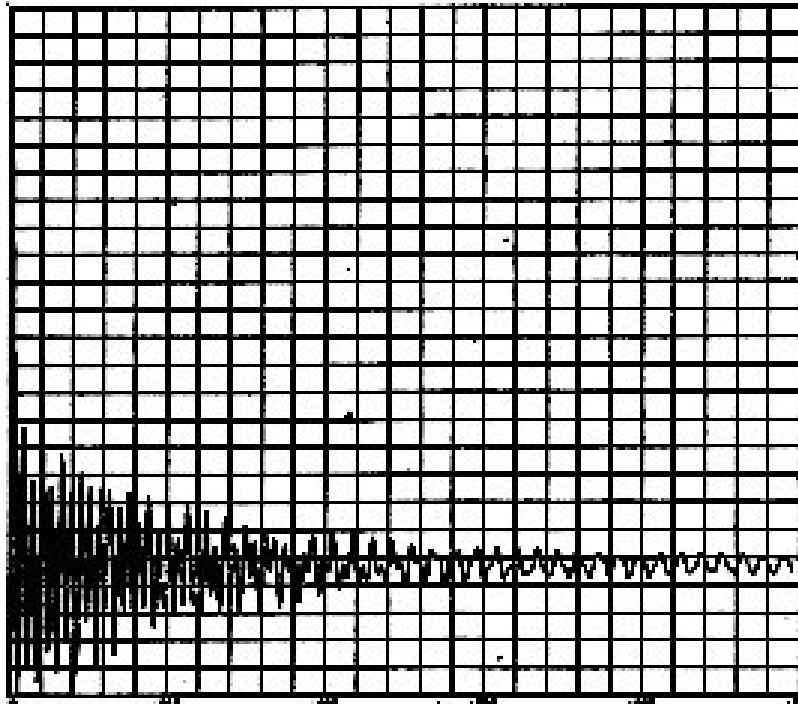
Data Analysis



- increased high frequency
- increased amplitude

Deconvolved Strain Response (unit step used)
vertical $\pm 6,000 \mu\epsilon$ horiz 0-73 msec

Data Analysis/Pretest Predictions



- note significant difference
- large bending and axial strains that occurred during test differed greatly from analytical predictions!

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Analytically predicted test results
vertical $\pm 400\mu\epsilon$ horiz 0 - 50 msec



Conclusions

Sandia

- Pretest, experimental modal analysis results agreed with analytical structural model.
- Strain gages were verified to be properly mounted.
- Data recording system was dynamically characterized and verified to be linear.
- Independent post-test calculations based on pressure-time in gun and depth of penetration correlated with measured strain data.
- The analytical loads applied to the penetrator in the modeling process were incorrect. Improved analytical results are required on more representative models for the soil and soil/penetrator interaction. E